

QUALIFICA FORNITORE DI PROCESSO SPECIALE

QUALIFICATION FOR SPECIAL PROCESS SUPPLIER

FORNITORE SUPPLIER	GRTT Srl - Trattamenti Termici
PROCESSO SPECIALE SPECIAL PROCESS	TRATTAMENTI TERMICI - Heat Treatments
NORME APPLICABILI APPLICABLE STANDARDS	AMS2750 - AMS2769 - AMS2759/3 - AMS2759/5 - AMS2774 - AMS5662 - EN10088-3

APPLICABILITA' E LIMITAZIONI

APPLICABILITY AND RESTRICTIONS

	Item	Plant	AMS2750		Temp. Ranges Min÷ Max	Applications		
			Class	Type				
IMPIANTI EQUIPMENT	1	IPSEN	3	B	600 ÷ 1185°C	Aging Inconel 718 Solution Heat Treatments AISI 420 Austenizing Tempering and Drawing Nitrogen Cooling		
	2	TAV	3	B	600 ÷ 1185°C	Same of IPSEN		
	3	IPSEN NT	2	D	150 ÷ 650°C	Same of COFI 7		
	4	BIOTECO	2	D	150 ÷ 650°C	Precipitation Hardening		
	5	COFI 7	2	D	150 ÷ 650°C	Oil Cooled Hardening and Tempering Nitrogen Cooling		
MATERIALI MATERIALS	I718, Ni Alloys, Steels		PARAMETRI PARAMETERS		See above			
PARTI/PROGR. PARTS/PROGRAMS	TPLOXs, Aster, VEGA		CLASSI/TIPI CLASSES/TYPES		See above			
DATA SCADENZA EXPIRING DATE	26/09/2025							

SCOPO DELLA QUALIFICA

QUALIFICATION SCOPE

Full Approval

LA PRESENTE QUALIFICA VIENE RILASCIATA SULLA BASE DELLE EVIDENZE CONTENUTE NELLA SEGUENTE
THIS APPROVAL ISSUE IS BASED ON THE EVIDENCES INCLUDED IN THE FOLLOWING DOCUMENTATION:



SCHEDE TECNICHE DI PROCESSO

SPECIAL PROCESSES DATA CARDS



RELAZIONE TECNICA

TECHNICAL REPORT

PS.F.022.22

DATA DATE	SPECIALISTA DI PROCESSO PROCESS SPECIALIST	RESPONSABILE RESPONSIBLE
26/09/2022	 A.M. CIOFFI Proc. Speciali, Sensibili & Auditing	