

## SCOPE OF ACCREDITATION

### Heat Treating

**GRTT S.r.l. Trattamenti Termici**  
Via Marittima II km 5,700  
Pontinia (LT), 04014  
Italy

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

### **AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

#### **AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)**

Carburizing – AC7102/3 must also be selected

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Nickel and Cobalt Alloys – Customer Specs

Nitriding – AC7102/4 must also be selected

Stainless Steels, Austenitic – Customer Specs

Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes

Stainless Steels, Martensitic – Customer Specs

Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes

Stainless Steels, Precipitation Hardening – Customer Specs

Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes

Steels – Customer Specs

Steels – Industry Specs – Check any applicable boxes

Industry Spec – Other – Steels

Stress Relieve – Customer Specs

Stress Relieve – Industry Specs – Check any applicable boxes

Vacuum Heat Treating – Customer Specs

Vacuum Heat Treating – Industry Specs – Check any applicable boxes

Industry Spec – Other – Vacuum Heat Treating

#### **AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on'after 31 May 2020)**

U10 GE Aviation

U14 SAFRAN Group

**AC7102/3 Rev D - Nadcap Audit Criteria for Heat Treating - Carburizing (to be used on audits on/after 10 July 2016)**

Carburizing – Customer Specs

Carburizing – Industry Specs – Check any applicable boxes

**AC7102/4 Rev D - Nadcap Audit Criteria for Heat Treating - Gas, Ion/ Plasma and/or Salt Bath Nitriding (to be used on audits on/after 6 August 2017)**

Nitriding – Industry Specs – Check any applicable boxes

Industry Spec – Other

**AC7102/5 Rev E - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 5 May 2019)**

Hardness – Brinell – Check any applicable boxes

Hardness – Rockwell – Check any applicable boxes

Hardness – Vickers – Check any applicable boxes

**AC7102/8 Rev A - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/after 15-Aug-2021)**

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750